



An Alternative to Alloy Substitution

Reduce Costs with Designed Compression

Difficulties Associated with Alloy Substitution

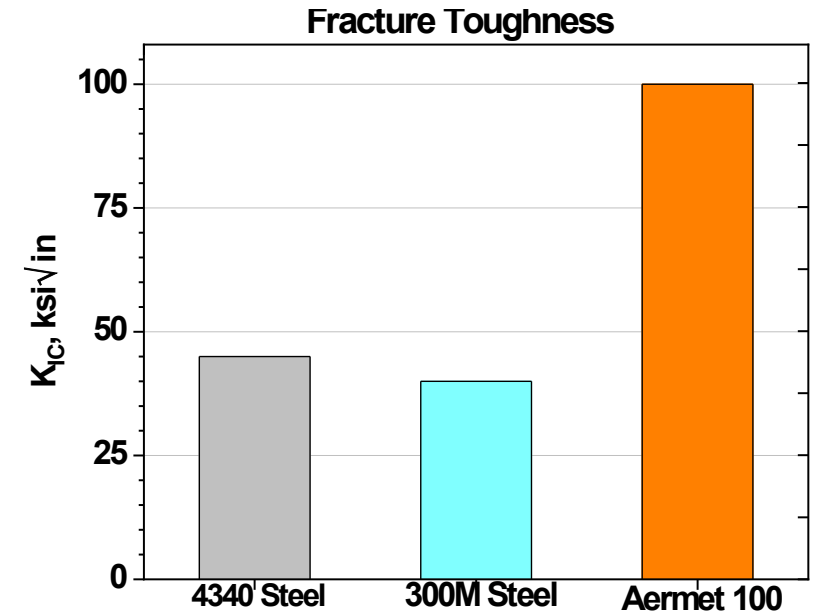
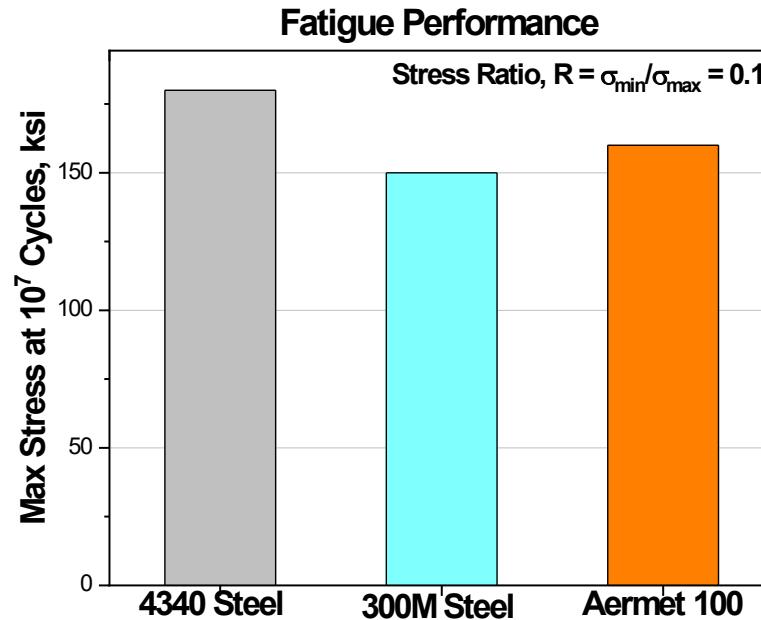
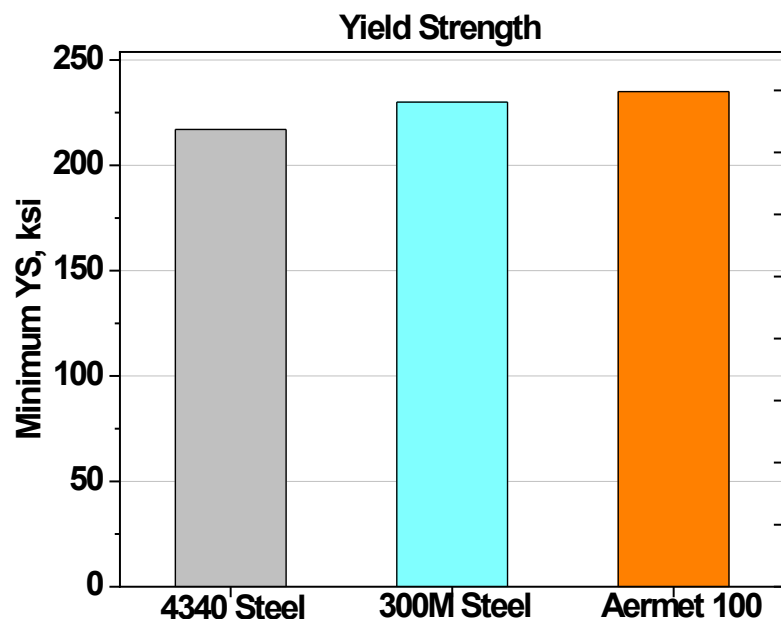
Alloy substitution is most commonly implemented to mitigate damage mechanisms. Negative aspects of alloy substitution include:

- **Unique alloys are costly**
- **Often difficult to procure**
- **May require special processing**
- **Time and expense of testing**
- **Difficult to qualify and certify**
- **Marginal performance benefits**



Aermet 100 was Considered as an Alloy Substitute for 300M Steel in Main Landing Gear

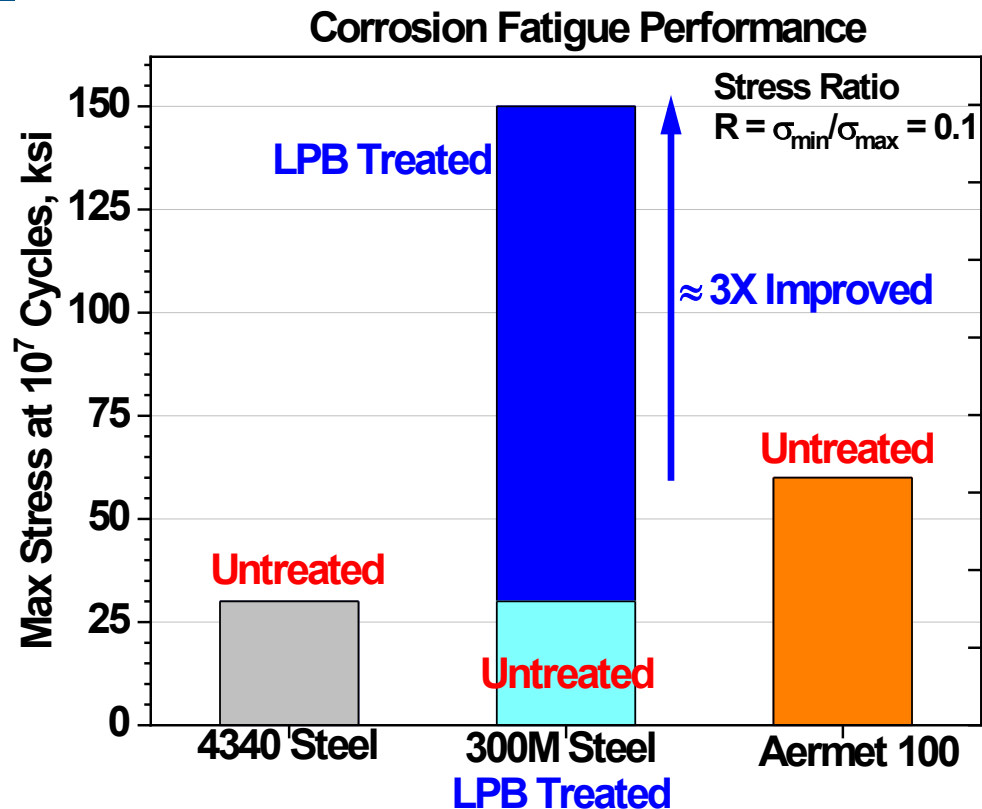
Example: Aircraft Main Landing Gear



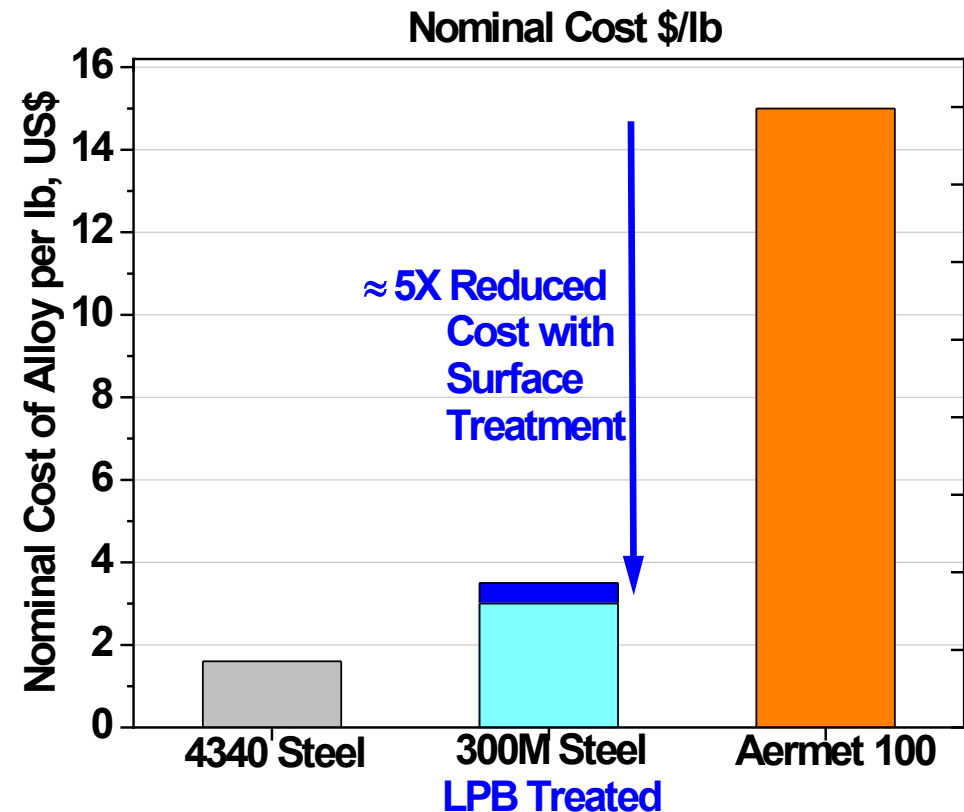
300M Steel (Original Material) vs Aermet 100 (Substituted Alloy)

- 300M Steel and Aermet100 have comparable tensile and fatigue properties
- Aermet 100 shows nearly 3X higher fracture toughness (K_{IC}) compared to 300M steel

Performance and Cost Comparison



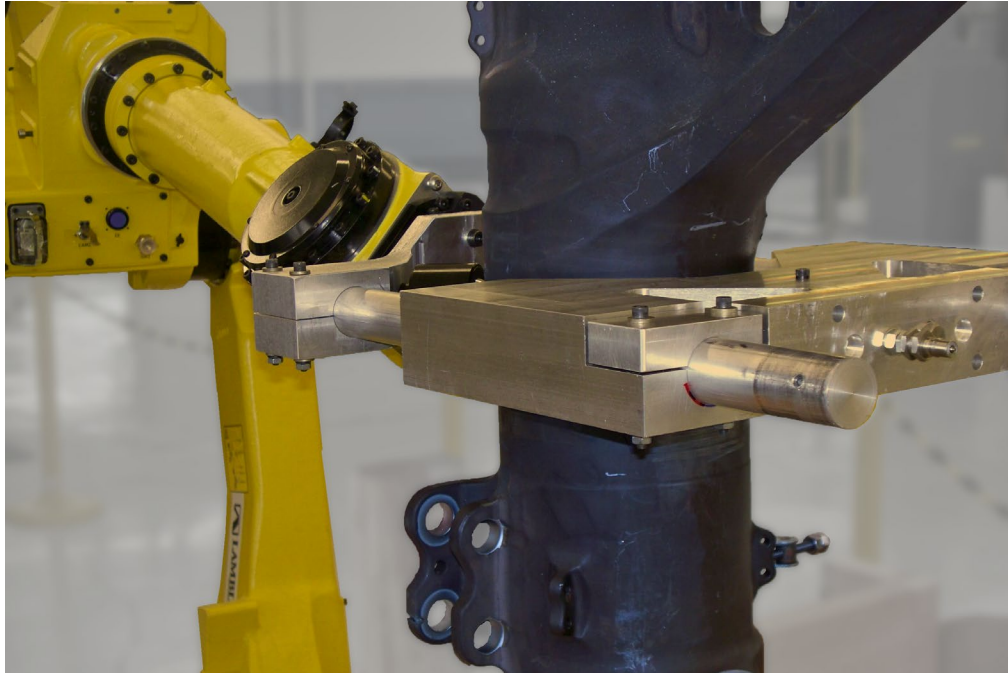
Performance Comparison of Untreated 4340 Steel, 300M Steel, LPB-Processed 300M Steel and Aermet 100



Estimated Cost Comparison of Untreated 4340 Steel, 300M Steel, LPB-Processed 300M Steel and Aermet 100

LPB –Processed 300M Steel Achieves Greater than 2.5x the Corrosion Fatigue Performance of Aermet 100 at 1/5th the Cost

Designed Compression



Application of Designed Compression to
300M Steel Main Landing Gear

Benefits of Designed Compression

- Greater Resistance to Corrosion Fatigue & Damage
- Use Original OEM Material
- Reduced Costs
- Less Risk of Failure
- Reduced Time to Implementation
- Performed on New or Existing Parts
- No Redesign